

## 2-head saddle wire stitcher

This automatic wire saddle stitcher with manual gathering stations, serves for the economical production of center-stitched brochures, magazines, TV guides, timetables, catalogues, lists and similar printed products.

The automatic saddle stitching machine comprises the following functional groups:

- Stitching machine with two stitching heads for handling two staple sizes.
- Counter for continuous counting of the stitched brochures.
- Sheet-gathering chain with 2-6 handfed stations.
- Loop stitching is also available.
- When handling medium sized and favourable paper, the maximum speed of the gathering and wire-stitching machine is up to 4,000 cycles per hour.
- Belt delivery for delivering the finished products.

## **TECHNICAL DATA**

| Sizes                                | Untrimmed                          |                     |
|--------------------------------------|------------------------------------|---------------------|
| Maximum with non-staggered stitching | 350 x 280 mm                       |                     |
| Maximum with staggered stitching     | 330 x 280 mm                       |                     |
| Minimum size                         | 150 x 100 mm                       |                     |
| Stapling devices                     |                                    |                     |
| A Stitching thickness 0-2.5 mm       | back length 16 mm, leg length 7 mm | for wire nos. 24-28 |
| Stitching thickness 1-4 mm           | back length 14 mm, leg length 8 mm | for wire nos. 23-26 |
| C Stitching thickness 2-4 mm         | back length 12 mm, leg length 9 mm | for wire nos. 21-24 |
| Distance between staple centres      | Minimum 55 mm                      | Maximum 220 mm      |
| Drive and power required             | 1kw, 3-phase, 400/440V, 50Hz       |                     |
| Speed                                | 4,000 copies per hour              |                     |

This model cannot be attached to any inline 3-knife trimmeror auto form feeders. For a complete online solution. Please see the stitchstar flowline machine.

## Also manufacturing...













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